STOCKTON STREET
MARLBORO LIGHTS 100'S REGULAR B'S
PRODUCT CODE-0183

EFFECTIVE DATE: 11/07/93

FILTER ROD DESCRIPTIVE

| | | | |
|---|---|---|---|
| MACHINE TYPE | : | KDF-2 | |
| FILTER ROD LENGTH | : | 126.0 | MM |
| FILTER CIRCUMFERENCE | : | 24.45 | MM (+/-0.2) |
| HARDNESS UP | : | 9 | |
| PLUG LENGTH | : | 31.0 | MM |
| ROD R.T.D. | : | 17.00 | IN. H2O (10CC/M, ENDPT.) |
| PLUG R.T.D. | : | 4.25 | IN. H2O |
| PLASTICIZER | : | TRIACETIN FG | 05-0[illegible]-[illegible] |
| APPLICATION PERCENT | : | 8.00 | % OF DRY WEIGHT |
| APPLICATION WEIGHT | : | 6.20 | GRAMS / 100 RODS |
| FILTER TOW | : | FT-107 (EASTMAN) | 05-550-[illegible] |
| | | FT-107 (CELANESE) | 05-550-[illegible] |
| PLUG WRAP | : | AC 40041, 24.5GM X 450MM | 04-550-A |
| ANCHOR ADHESIVE | : | POLYMER 409-140 MV | 61-[illegible]-A |
| GLUE APPLICATION | : | TWO GLUE LINES | |
| LAP ADHESIVE | : | FULLER HM 8029C | 62-[illegible]-[illegible] |
| DRY WEIGHT | : | 77.53 | GRAMS / 100 RODS |
| DRY WEIGHT W/ GLUE | : | 78.08 | GRAMS / 100 RODS |
| WET WEIGHT W/ GLUE | : | 84.26 | GRAMS / 100 RODS |
| COMMENTS | : | | |
| REASON FOR CHANGE | : | INITIAL ISSUE OF B'S SPECIFICATION | |

ISSUANCE BY: JOHN T. ELLIS
APPROVED BY: J. T. Ellis
OPERATIONS SERVICES

DATE: 11/07/93

SPECIMEN: N/A

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